



*Soarnol*®

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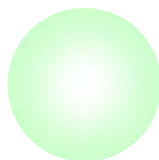
ETHYLENE-VINYLAALCOHOL COPOLYMER



**A4412B**

44 mol% Ethylene Content





[General Description]

Soarnol A4412B is one of the standard grades of “Soarnol®”, its ethylene content is 44 mol% with a high MFR(melt flow rate).

Soarnol A4412B has excellent water resistance and good gas barrier property, especially in high humidity environments. Its gas barrier property is not drastically lower at high humidity. This resin is primarily used in coextruded film and coextrusion coating applications.

[General Properties]

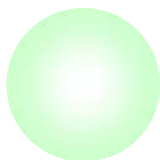
<i>Property</i>	<i>Unit</i>	<i>Value</i>
Ethylene Content	mol%	44
MFR <sup>1)</sup> (@210°C, 2160g)	g/10min	12
Volatile Matter	%	< 0.3
Melting Point <sup>2)</sup>	deg C	164
Crystallization Temperature <sup>2)</sup>	deg C	144
Oxygen Permeability <sup>3)</sup>	cc 20 μ m / m <sup>2</sup> day atm	1.5
20deg C-65%RH	cc·mil/100inch <sup>2</sup> ·day·atm	0.076
WVTR	g 30 μ m / m <sup>2</sup> 24hrs	12-25
40deg C-90%RH		

1): Measured with Melt Indexer

2): Measured with DSC, both heating and cooling speeds of 10deg C /min

3): Measured with OXTRAN 10/50 (MOCON)





[Melt Viscosity]

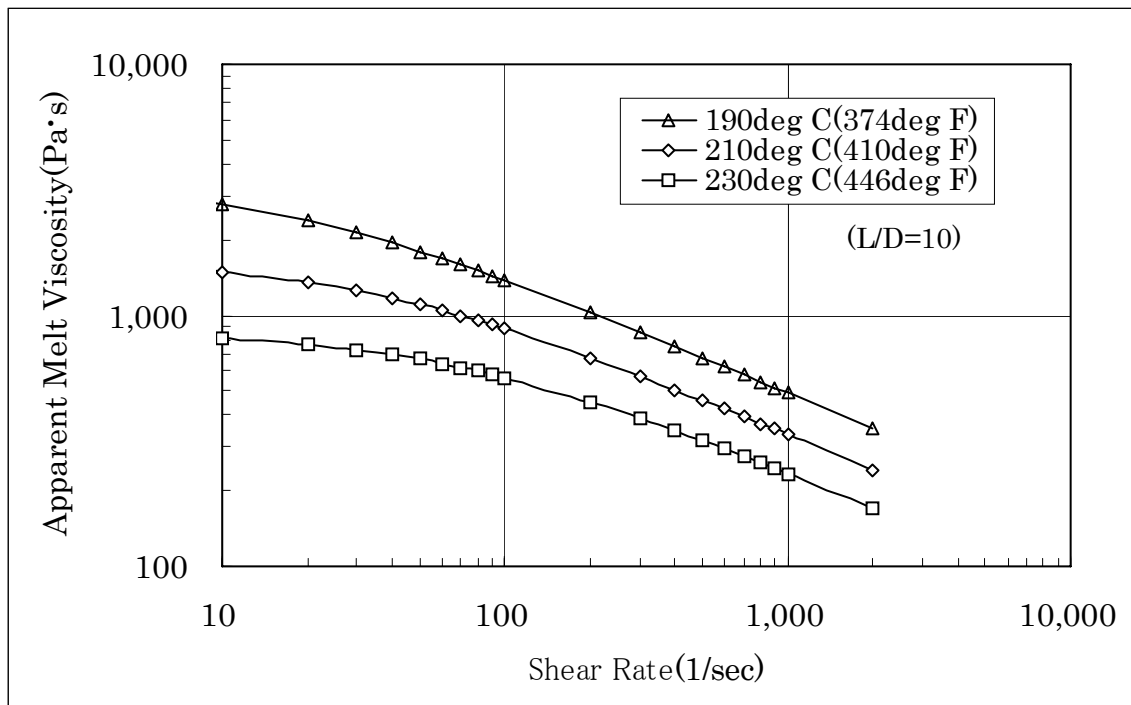


Fig.1 Melt Viscosity of Soarnol A4412 B

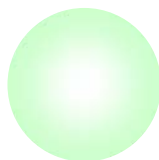
[Example of Processing]

- Extruder: 40 mm  $\phi$  single screw extruder, L/D = 28
- Screw: Full-flighted, constant pitch type, CR = 3.5
- Screen pack: 80/120/50 mesh
- Die: Manifold type, die width = 450 mm, lip clearance = 0.2 mm

Processing Temperature: deg C(deg F)

C <sub>1</sub>	C <sub>2</sub>	C <sub>3</sub>	C <sub>4</sub>	C <sub>5</sub>	Head	Die
170	190	210	220	220	220	190-220
(338)	(374)	(410)	(428)	(428)	(428)	(374-428)





## [Hygienic Performance of Soarnol A4412B]

Soarnol A4412B contains no heavy metals or other harmful substances.

Soarnol A4412B meets the Food Sanitation Standards of various countries.

Japan: Ministry of Health and Welfare Announcement No.370(Dec. 28,1959)  
and Its Latest Amendment No.18(Jan. 31,1994)

Self-Restrictive Requirements on Food-Contacting Articles

Made of Polyolefins and Certain Polymers

U.S.A.: FDA 21CFR 177.1360(a)(3) and 175.105

E U: European Commission Directive 90/128/EEC,  
and Its Latest Amendment

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## The Nippon Synthetic Chemical Industry Co., Ltd

Head Office	:	Umeda Sky Building, 1-88, Oyodonaka 1-chome, Kita-ku, Osaka 531-0076, Japan	TEL 81-6-6440-5313	FAX 81-6-6440-5326	
Tokyo Office	:	Mitsui Sumitomo Insurance TEPCO Bldg., 6-1, Kyobashi 1-chome, Chuo-ku, Tokyo 104-0031, Japan	TEL 81-3-3564-7009	FAX 81-3-3564-7015	
Nagoya Office	:	Dainagoya Building, 28-12, Meieki 3-chome, Nakamura-ku, Nagoya 450-0002, Japan	TEL 81-52-565-3538	FAX 81-52-565-3574	
Central Research Laboratory	:	13-1, Muroyama 2-chome, Ibaraki, Osaka 567-0052, Japan	TEL 81-726-43-2256	FAX 81-726-43-2257	
Kyushu Office	:	Daihaku Center Building, 19-24, Hakata-Ekimae 2-chome, Hakata-ku, Fukuoka 812-0011, Japan	TEL 81-92-432-0104	FAX 81-92-432-0122	
Processing-Technique Development Center	:	8-1, Matsue 4-chome, Kurashiki, Okayama 712-8052, Japan	TEL 81-86-455-5214	FAX 81-86-455-5289	
NIPPON GOHSEI Europe GmbH	:	Merowingerplatz 1a, D-40225, Düsseldorf, Germany	Life Science Center	TEL 49-211-385488-24	FAX 49-211-385488-29
NIPPON GOHSEI UK Ltd.	:	Unit 14 Marina Court, Castle Street, Hull HU1 1TJ, UK	TEL 44-1482-333320	FAX 44-1482-333325	
NOLTEX L.L.C.	:	12220 Strang Road, La Porte TX 77571-9740, USA	TEL 1-281-842-5000	FAX 1-281-842-5095	
SOARUS L.L.C.	:	3930 Ventura Drive, Suite 440 Arlington Heights, IL 60004, USA	TEL 1-847-255-1211	FAX 1-847-255-4343	
Shanghai Office	:	Room 4211A The Center, No.989 ChangLe Road, Shanghai Post Code 200031	TEL 86-21-5407-6333	FAX 86-21-5407-6038	

URL: <http://www.soarnol.com/>  
<http://www.nichigo.co.jp/>

